NC / CNC Machine Tool Requirements
For MSD & HSB Pump Cases

Vertical Machining Center: Bridge / Gantry Type

"X" Travel	120"
"Y" Travel	48"
"Z" Travel	36"
HP	30

Horizontal Boring Mill or Planer Mill

"X" Travel	120"
"Y" Travel	48"
"Z" Travel	36"
HP	30

Note: Angel Head Required for Faces
Rotary Table Required for Faces on HBM